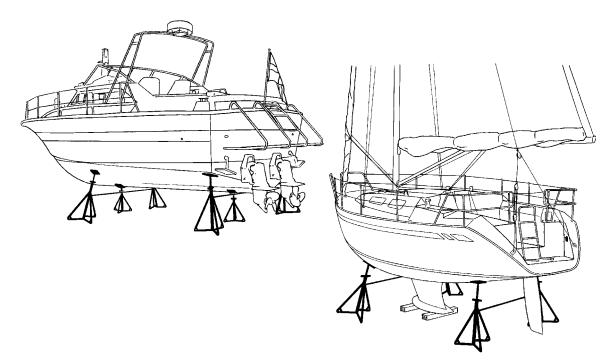


BOATHANDLING SYSTEMS





SteelStand/TYRESÖSTÖTTAN

An all-steel stand suitable for boats of max 18 meter length overall. A variety of models are available to fit every kind of boat.

The steel stand is intended for clubs, marinas and boatyards at locations with good ground conditions, where the outstanding safety of the G-C SteelCradle with its very stable bottom frame and keel ladder is not necessarrily required.

- Very easy to dismantle for storage or transportation
- Quick height adjustment (winged nut and trapezoidel thread)
- Large pivoted and rubber-padded hull plate
- All parts are powder coated
- Requires only a minimum of storage space during the sailing season

Customized stands are produced in accordance with individual desires.



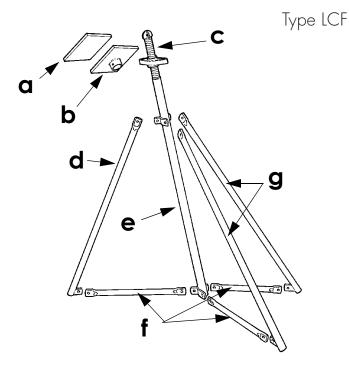
Manufactured in Sweden

Maskinfabriken G-C A.B.

BOATHANDLING SYSTEMS



SteelStand/TYRESÖSTÖTTAN



 $1 \times a$ (hull protection)

1 x b (hull plate)

1 x c (adjusting screw)

 $1 \times d$ (inner stay)

 $1 \times e \text{ (mid stay)}$

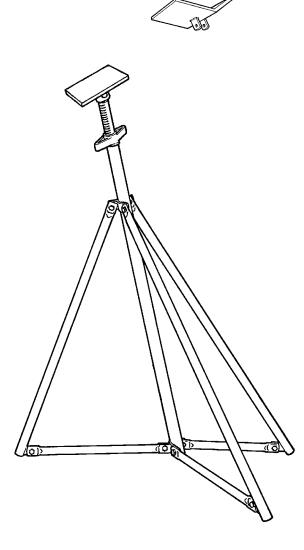
 $3 \times f$ (bottom stay)

 $2 \times g$ (outer stay)

 $9 \times M12 \times 25$ (bolt and nut)

 $1 \times M8 \times 70$ (bolt and nut)

1 x lashing per pair of stands



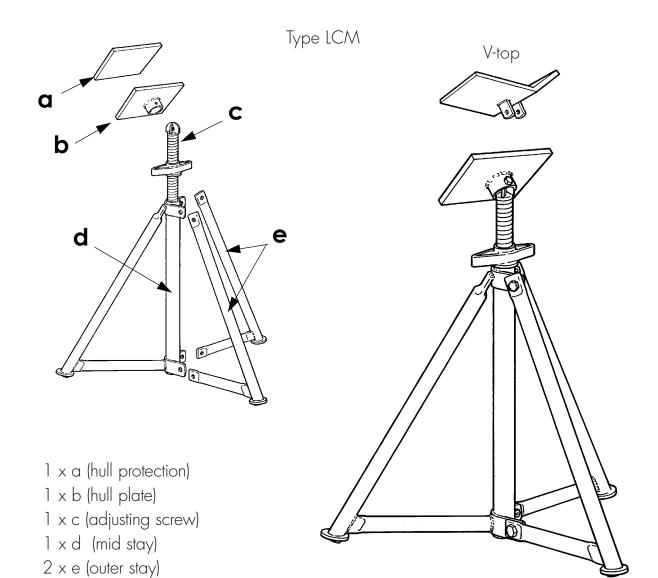
V-top

Туре	Max load (kg)	Height (mm)		Weight
		min	max	(approx. kg)
LCF 80	1250	800	1250	16
LCF 110		1100	1550	19
LCF 130		1300	1750	22
LCF 150		1500	1950	25
LCF 170		1700	2150	30
LCF 190		1900	2350	35
V-top				2

BOATHANDLING SYSTEMS



SteelStand/TYRESÖSTÖTTAN



Туре	Max load (kg)	Height (mm)		Weight
		min	max	Weight (approx. kg)
LCM 500	2500	500	800	11
LCM 600		600	900	14
LCM 750		750	1050	15
LCM 900		900	1200	17
V-top				2

 $4 \times M12 \times 25$ (bolt and nut) $1 \times M8 \times 70$ (bolt and nut)

-GIC

BOATHANDLING SYSTEMS

SteelStand/TYRESÖSTÖTTAN

General recommendations:

Sailboats/Motorsailers: Type LCF.

Motorboats: Type LCM, (may also be combined with Type LCF).

The requierd number of stands depends on the weight, length and draught of the boat. The height of Type LCM stand depends on the hauling and launching method in use, which determines the necessary height of the keel above ground. The stands which support the keel need to be equipped with V-tops instead of hull plates. Two extra pairs of stands are recommended forboats with rigging.

The recommendations in the table below are based upon placement of a 0,15 metre wedge under the keel. Allow 2 stands per 2.6–3,3 m (8–10 feet). If in doubt – consult the manufacturer.

Motorboat	Sailboats/Motorsailers				
Туре		Duamentat (no.)	No. of stands	Length (m/feet)	Weight (ton)
LCM	LCF	Draught (m)			
500/ 600/	80	0,8-1,25	4–6	max 9 m/29 feet	max 5
	110	1,1-1,55			
	130	1,3–1,75			
750/	150	1,5–1,95	4-0		
900	170	1,7-2,15			
	190	1,9–2,35			
500/ 600/ 750/ 900	80	0,8-1,25	6–8	max 12 m/39 fot	max 7,5
	110	1,1-1,55			
	130	1,3–1,75			
	150	1,5–1,95			
	170	1,7-2,15			
	190	1,9–2,35			
	80	0,8-1,25	8–10	max 15 m/49 fot	max 10
500/ 600/ 750/ 900	110	1,1-1,55			
	130	1,3–1,75			
	150	1,5–1,95			
	170	1,7-2,15			
	190	1,9–2,35			
500/ 600/ 750/ 900	80	0,8-1,25	10–12	max 18 m/59 fot	max 12,5
	110	1,1-1,55			
	130	1,3-1,75			
	150	1,5–1,95			
	170	1,7-2,15			
	190	1,9–2,35			

